



GILLETTE GENERATORS

PRIME MODEL
PR-350
60 HERTZ

LIQUID COOLED NAT. GAS ENGINE GENERATOR SET

| Model | PRIME 105°C RISE | |
|------------------------|---------------------|------|
| | HZ | N.G. |
| PR-350-60 HERTZ | 60 | 35 |



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05

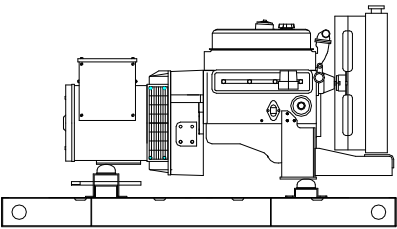


ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.

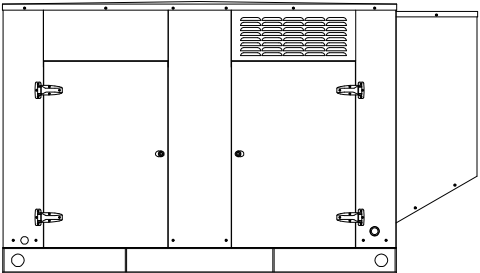


EPA 40CFR Part 60, 1048, 1065, 1068



“OPEN” GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, un-inhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



“LEVEL 2” HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

GENERATOR RATINGS

| GENERATOR MODEL | VOLTAGE | | PH | HZ | NATURAL GAS FUEL | | POWER LEAD CONNECTIONS |
|--------------------|---------|-----|----|----|-------------------------|-----|------------------------|
| | L-N | L-L | | | 105°C RISE PRIME RATING | | |
| | | | | | KW/KVA | AMP | |
| PR-350-1-1 | 120 | 240 | 1 | 60 | 35/35 | 146 | 4 LEAD DEDICATED 1 PH. |
| PR-350-3-2 | 120 | 208 | 3 | 60 | 35/44 | 122 | 12 LEAD LOW WYE |
| PR-350-3-3 | 120 | 240 | 3 | 60 | 35/44 | 105 | 12 LEAD HIGH DELTA |
| PR-350-3-4 | 277 | 480 | 3 | 60 | 35/44 | 53 | 12 LEAD HIGH WYE |
| PR-350-3-5 | 127 | 220 | 3 | 60 | 35/44 | 115 | 12 LEAD LOW WYE |
| PR-350-3-16 | 346 | 600 | 3 | 60 | 35/44 | 42 | 4 LEAD DEDICATED 3 PH. |

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at (.8) power factor. 105°C “PRIME RATINGS” are strictly for gen-sets provide the prime source of electric power, where normal utility power is unavailable or unreliable. A 10% overload is allowed for a total of 1 hour, within every 12 hours of operation of PRIME RATED systems. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based on 105°C (prime) R/R winding temperature, within a maximum 40°C ambient condition. Specifications & ratings are subject to change without prior notice.

APPLICATION AND ENGINEERING DATA FOR MODEL PR-350-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer.....Stamford Electric Generators
 Model & Type.....S1L2-N1-06, 4 Pole, 4 Lead, Single Phase
S1L2-R1-311, 4 Pole, 12 Lead re-connectable, Three Phase
PI144J-17, 4 Pole, 12 lead, 600 VAC, Three Phase
 Exciter.....Brushless, shunt excited
 Voltage Regulator.....Solid State, HZ/Volts
 Voltage Regulation.....½%, No load to full load
 Frequency.....Field convertible, 60 HZ to 50 HZ
 Frequency Regulation.....½% (½ cycle, no load to full load)
 Unbalanced Load Capability.....100% of prime amps
 Total Stator and Load Insulation.....Class H, 180°C
 Temperature Rise.....105°C R/R, prime rating @ 40°C amb.
 1 Ø Motor Starting @ 30% Voltage Dip (240V).....48 kVA
 3 Ø Motor Starting @ 30% Voltage Dip (208-240V).....75 kVA
 3 Ø Motor Starting @ 30% Voltage Dip (480V).....98 kVA
 Bearing.....1, Pre-lubed and sealed
 Coupling.....Direct flexible disc.
 Total Harmonic Distortion.....Max 3½% (MIL-STD705B)
 Telephone Interference Factor.....Max 50 (NEMA MG1-22)
 Deviation Factor.....Max 5% (MIL-STD 405B)
 Ltd. Warranty Period.....24 Months from date of start-up or
1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.
- Self ventilating and drip-proof & revolving field design

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer.....General Motors
 Model and Type.....Ind. Power Train, Vortec, 4.3L, 4 cycle
 Aspiration.....Natural
 Cylinder Arrangement.....6 Cylinders, V-6
 Displacement Cu. In. (Liters).....262 (4.3)
 Bore & Stroke In. (Cm.).....4 x 3.48 (10.2 x 8.4)
 Compression Ratio.....9.05:1
 Main Bearings & Style.....4, Babbitt
 Cylinder Head.....Hardened Cast Iron
 Pistons.....6, Silicon Aluminum
 Crankshaft.....Nodular Iron
 Exhaust Valve.....Forged Steel
 Governor.....Electronic
 Frequency Reg. (no load-full load).....Isochronous
 Frequency Reg. (steady state).....± 1/4%
 Air Cleaner.....Dry, Replaceable Cartridge
 Engine Speed.....1800 rpm
 Piston Speed, ft/min (m./min).....1044 (318)
 Max Power, bhp (kwm) Prime /NG.....53 (40)
 Ltd. Warranty Period.....12 Months or 2000 hrs., first to occur

FUEL SYSTEM

Type.....NAT. GAS, Vapor Withdrawal
 Fuel Pressure (kpa), in. H₂O*.....(1.74) 7"
 Secondary Fuel Regulator.....NG Vapor System
 Auto Fuel Lock-Off Solenoid.....Standard on all sets
 Fuel Supply Inlet Line.....1" NPTF
 * Measured at gen-set fuel inlet, downstream of any dry fuel accessories.

FUEL CONSUMPTION

| NAT. GAS: FT ³ /HR (M ³ /HR) | PRIME |
|---|----------|
| 100% LOAD | 526 (15) |
| 75% LOAD | 437 (12) |
| 50% LOAD | 338 (10) |
| NG = 1000 BTU X FT³/HR = Total BTU/HR | |

OIL SYSTEM

Type.....Full Pressure
 Oil Pan Capacity qt. (L).....5.0 (4.7)
 Oil Pan Cap. W/ filter qt. (L).....6.5 (6.2)
 Oil Filter.....1, Replaceable Spin-On

ELECTRICAL SYSTEM

Ignition System.....Electronic
 Eng. Alternator and Starter:
 Ground.....Negative
 Volts DC.....12
 Max. Amp Output of Alternator.....70
 Recommended Battery to -18°C (0°F):.. 12 VDC, Size BCI# 24F
 Max Dimensions: ..10 3/4" lg X 6 3/4" wi X 9" hi, with standard round posts. Min. output at 600 CCA. Battery tray (max. dim. at 12"lg x 7"wi), hold down straps, battery cables, and battery charger, is furnished. Installation of (1) starting battery is required, with possible higher AMP/HR rating, as described above, if normal environment averages -13°F (-25°C) or cooler.

APPLICATION AND ENGINEERING DATA FOR MODEL PR-350-60 HZ

COOLING SYSTEM

| | |
|---|------------------------------|
| Type of System | Pressurized, closed recovery |
| Coolant Pump | Pre-lubricated, self-sealing |
| Cooling Fan Type (no. of blades) | Pusher (10) |
| Fan Diameter inches (cm) | 21" (533) |
| Ambient Capacity of Radiator °F (°C)..... | 125 (51.6) |
| Engine Jacket Coolant Capacity Gal (L)..... | 1.8 (6.8) |
| Radiator Coolant Capacity (with engine)Gal. (L)..... | 5.2 (19.7) |
| Maximum Restriction of Cooling Air Intake and discharge side of radiator in. H ₂ O (kpa)..... | 0.5 (.125) |
| Water Pump Capacity gpm (L/min)..... | 28 (106) |
| Heat Reject Coolant: Btu/min (kw) | 2320 (40.8) |
| Low Radiator Coolant Level Shutdown..... | Standard |
| Note: Coolant temp. shut-down switch setting at 212°F (100°C) with 50/50 (water/antifreeze) mix. | |

COOLING AIR REQUIREMENTS

| | |
|---|-------------|
| Combustion Air, cfm (m ³ /min) | 98 (2.78) |
| Radiator Air Flow cfm (m ³ /min) | 5000 (142) |
| Heat Rejected to Ambient: | |
| Engine: kw (btu/min)..... | 19.2 (1100) |
| Alternator: kw (btu/min)..... | 7.5 (422) |

EXHAUST SYSTEM

| | |
|--|------------|
| Exhaust Outlet Size..... | 2.5" |
| Max. Back Pressure in. hg (KPA)..... | 3" (10.2) |
| Exhaust Flow, at rated kw: cfm (m ³ /min) | 330 (9.4) |
| Exhaust Temp., at rated kw: °F (°C) | 1206 (652) |
| Engines are EPA certified Natural Gas. | |

SOUND LEVELS MEASURED IN dB(A)

| | <u>Open</u> <u>Set</u> | <u>Level 2</u> <u>Encl.</u> |
|----------------------------------|---------------------------|--------------------------------|
| Level 2, Critical Silencer | 70..... | 64 |
| Level 3, Hospital Silencer | | 59 |

Note: Open sets (no enclosure) have silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft.(914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F (5.6°C) above 85°F (29.4°C)

DIMENSIONS AND WEIGHTS

| | <u>Open</u> <u>Set</u> | <u>Level 2</u> <u>Enclosure</u> |
|--------------------------------|---------------------------|------------------------------------|
| Length in (cm)..... | 78 (198) | 94 (238) |
| Width in (cm)..... | 42 (107) | 42 (107) |
| Height in (cm)..... | 36 (91) | 53 (134) |
| 1 Ø Net Weight lbs (kg)..... | 1326 (601) | 1851 (839) |
| 1 Ø Ship Weight lbs (kg) | 1406 (638) | 2011 (912) |
| 3 Ø Net Weight lbs (kg)..... | 1316 (597) | 1771 (803) |
| 3 Ø Ship Weight lbs (kg) | 1396 (633) | 1931 (875) |

DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER



Deep Sea 7420

The “7420” controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The “7420” controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVArh)

This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSEnet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional “WebNet” gateway interface module. This device will allow comprehensive monitoring of the generator via the cloud including identification, location, and status. Some advantages of this module include: reduced site visits and maintenance costs • remote fuel management • fault analysis • asset tracking • automatic system alerts • maximized system up-time.

STANDARD FEATURES FOR MODEL PR-350-60 HZ

CONTROL PANEL:

- Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:
- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
 - Low oil pressure • Engine fail to start
 - High engine temp • Engine over speed
 - Low Radiator Level • Engine under speed
 - Three auxiliary alarms • Over & under voltage
 - Battery fail alarm
- Also included is tamper-proof engine hour meter

ENGINE:

- Full flow oil filter • Air filter • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump
- Thermostat • Pusher fan and guard • Exhaust manifold
 - 12 VDC battery charging alternator • Flexible exhaust connector • "Isochronous" duty, electronic governor • Secondary dry fuel regulator • Dry fuel lock-off solenoid • Vibration isolators • Closed coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator drain hose.

AC GENERATOR SYSTEM:

- AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

- ½% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

- Battery tray • Battery cables • Battery hold down straps
- 2-stage battery float charger with maintaining & recharging automatic charge stages

WEATHER/SOUND PROOF ALUMINUM HOUSING CORROSION RESISTANT PROTECTION CONSISTING OF:

- 9 Heated And Agitated Wash Stages.
- Zinc Phosphate Etching-coating Stage
- Final Baked On Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings.
DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.

