



Owner's Manual
For
Automatic Transfer Switch

PowerPact™ Home Standby Generator

MODEL NUMBER: _____

SERIAL NUMBER: _____

DATE PURCHASED: _____

WWW.GENERAC.COM

1-888-GENERAC

(1-888-436-3722)

Para español , visita: <http://www.generac.com/service-support/product-support-lookup>

Pour le français, visiter : <http://www.generac.com/service-support/product-support-lookup>

SAVE THIS MANUAL FOR FUTURE REFERENCE

⚠ WARNING

California Proposition 65. Engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects, and other reproductive harm. (000004)

⚠ WARNING

California Proposition 65. This product contains or emits chemicals known to the state of California to cause cancer, birth defects, and other reproductive harm. (000005)

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Section 1: Introduction and Safety

Introduction

Thank you for purchasing a Generac Power Systems Inc. product. This unit has been designed to provide high-performance, efficient operation, and years of use when maintained properly.

Read this manual thoroughly and understand all of the instructions, cautions, and warnings before using this equipment. If any section of the manual is not understood, contact your nearest authorized dealer, or contact Generac Customer Service at 1-888-436-3722 (1-888-GENERAC), or www.generac.com with any questions or concerns.

The owner is responsible for proper maintenance and safe use of the equipment. Before operating or servicing this transfer switch:

- Study all warnings in this manual and on the product carefully.
- Become familiar with this manual and the unit before use.
- Refer to the **Installation** section of the manual for instructions on final assembly procedures. Follow the instructions completely.

Save these instructions for future reference. ALWAYS supply this manual to any individual that will use this machine.

THE INFORMATION CONTAINED HEREIN WAS BASED ON MACHINES IN PRODUCTION AT THE TIME OF PUBLICATION. GENERAC RESERVES THE RIGHT TO MODIFY THIS MANUAL AT ANY TIME.

Safety Rules

The manufacturer cannot anticipate every possible circumstance that might involve a hazard. The warnings in this manual, and on tags and decals affixed to the unit are, therefore, not all inclusive. If using a procedure, work method or operating technique that the manufacturer does not specifically recommend, verify that it is safe for others. Also make sure the procedure, work method or operating technique utilized does not render the equipment unsafe.

Throughout this publication, and on tags and decals affixed to the transfer switch, DANGER, WARNING, CAUTION and NOTE blocks are used to alert personnel to special instructions about a particular operation that may be hazardous if performed incorrectly or carelessly. Observe them carefully. Their definitions are as follows:

DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

(000001)

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

(000002)

CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

(000003)

NOTE: Notes contain additional information important to a procedure and will be found within the regular text of this manual.

These safety warnings cannot eliminate the hazards that they indicate. Common sense and strict compliance with the special instructions while performing the action or service are essential to preventing accidents.

Safety Symbols and Meanings



⚠ DANGER

Electrocution. High voltage is present at transfer switch and terminals. Contact with live terminals will result in death or serious injury.

(000129)



⚠ DANGER

Electrocution. Water contact with a power source, if not avoided, will result in death or serious injury.

(000104)



⚠ DANGER

Electrocution. In the event of electrical accident, immediately shut power OFF. Use non-conductive implements to free victim from live conductor. Apply first aid and get medical help. Failure to do so will result in death or serious injury.

(000145)

⚠ DANGER

Electrical backfeed. Use only approved switchgear to isolate generator when electrical utility is the primary power source. Failure to do so will result in death, serious injury, and equipment damage.

(000131a)



⚠ DANGER

Electrocution, equipment and property damage. Handle transfer switches carefully when installing. Never install a damaged transfer switch. Doing so could result in death or serious injury, equipment and property damage.

(000195)



⚠ DANGER

Electrocution. Turn utility supply OFF before working on utility connections of the transfer switch. Failure to do so will result in death or serious injury.

(000123)



⚠ DANGER

Electrocution. Do not disable or modify the connection box door safety switch. Doing so will result in death or serious injury.

(000157)

⚠ DANGER

Automatic start-up. Disconnect utility power and render unit inoperable before working on unit. Failure to do so will result in death or serious injury.

(000191)

⚠ DANGER

Equipment malfunction. Installing a dirty or damaged transfer switch will cause equipment malfunction and will result in death or serious injury.

(000119)



⚠ WARNING

Consult Manual. Read and understand manual completely before using product. Failure to completely understand manual and product could result in death or serious injury.

(000100a)

⚠ WARNING

Only a trained and licensed electrician should perform wiring and connections to unit. Failure to follow proper installation requirements could result in death, serious injury, and damage to equipment or property.

(000155)

⚠ CAUTION

Equipment damage. Verify all conductors are tightened to the factory specified torque value. Failure to do so could result in damage to the switch base.

(000120)

⚠ CAUTION

Equipment damage. Perform functional tests in the exact order they are presented in the manual. Failure to do so could result in equipment damage.

(000121)

⚠ CAUTION

Equipment damage. Exceeding rated voltage and current will damage the auxiliary contacts. Verify that voltage and current are within specification before energizing this equipment.

(000134a)

General Hazards

- Any AC generator that is used for backup power if a NORMAL (UTILITY) power source failure occurs must be isolated from the NORMAL (UTILITY) power source by means of an approved transfer switch. Failure to properly isolate the NORMAL and STANDBY power sources from each other may result in injury or death to electric utility workers, due to backfeed of electrical energy.
 - Extremely high power and dangerous voltages are present inside an installed transfer switch. Any contact with high voltage terminals, contacts or wires can result in LETHAL electric shock, while arc flash can cause blindness and severe burns. **DO NOT WORK ON THE TRANSFER SWITCH UNTIL YOU HAVE CONFIRMED THAT ALL POWER SUPPLIES TO THE SWITCH ARE TURNED OFF.**
 - Competent, qualified personnel should install, operate and service this equipment. Adhere strictly to local, state and national electrical and building codes. When using this equipment, comply with regulations the National Electrical Code (NEC), CSA Standard; C22.1 Canadian Electric Code and Occupational Safety and Health Administration (OSHA) have established.
 - Never handle any kind of electrical device while standing in water, while barefoot, or while hands or feet are wet. **DANGEROUS ELECTRICAL SHOCK MAY RESULT.**
 - Because jewelry conducts electricity, wearing it may cause dangerous electrical shock. Remove all jewelry (such as rings, watches, bracelets, etc.) before working on this equipment.
 - If working on this equipment while standing on metal or concrete, place insulative mats over a dry wood platform. Work on this equipment only while standing on such insulative mats.
 - Never work on this equipment while physically or mentally fatigued.
 - Keep the transfer switch enclosure door closed and bolted at all times. Only qualified personnel should be permitted access to the switch interior.
 - When an automatic transfer switch is installed for a standby generator set, the generator engine may crank and start at any time without warning. To avoid possible injury that might be caused by such sudden start-ups, the system's automatic start circuit must be disabled before working on or around the generator or transfer switch. Then place a "DO NOT OPERATE" tag on the transfer switch and on the generator.
- Any voltage measurements should be performed with a meter that meets UL3111 safety standards, and meets or exceeds overvoltage class CAT III.

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Section 2: General Information

Unpacking

Carefully unpack the transfer switch. Inspect closely for any damage that might have occurred during shipment. The purchaser must file with the carrier any claims for loss or damage incurred while in transit.

Check that all packing material is completely removed from the switch prior to installation.

Equipment Description

This automatic transfer switch is used for transferring critical electrical load from a utility (normal) power source to a generator (standby) power source. Such a transfer of electrical loads occurs automatically when the utility power source has failed or is substantially reduced and the generator source voltage and frequency have reached an acceptable level. The transfer switch prevents electrical feedback between two different power sources (such as the utility and generator sources) and, for that reason, codes require it in all standby electric system installations.

The transfer switch consists of a transfer mechanism, a control relay, a terminal strip and fuse holder for connection of sensing wires.

This switch is suitable for control of motors, electric discharge lamps, tungsten filament and electric heating equipment and the tungsten load does not exceed 30% of the switch rating.

This UL listed transfer switch is for use in optional standby systems only (NEC article 702).

A 50A rated switch is suitable for use on circuits capable of delivering not more than 10,000 RMS symmetrical amperes, 250 VAC maximum, when protected by a 50A maximum circuit breaker (Siemens types QP or BQ) or 50A maximum circuit breaker (Square D Q2, Westinghouse CA-CAH, General Electric TQ2 and Siemens QJ2).

Transfer Switch Features

- Utilizes standard Siemens components
- UL listed to U.S.A. and Canadian safety standards
- Single panels are compatible with single-phase generators rated up to 50 Amps/12 kW
- Flush or Surface Mount NEMA 1 enclosure

This switch is listed for use with the following one inch breakers:

- Siemens*
- Murray*
- Eaton
- Square D

*Including GFCI, AFCI and tandem breakers up to 50 amps.

NOTE: For branch circuits over 50 amps, only listed Siemens or Murray circuit breakers shall be used.

Specifications

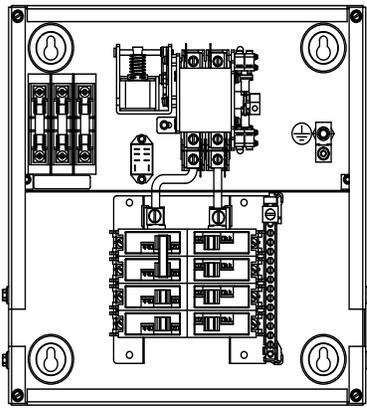
Enclosure	NEMA Type 1, Surface or Flush Mount, general purpose, painted metal, for interior use only
Transfer Switch	Generator Lugs (E1, E2)
Transfer Switch Wire Size	Load Lugs (T1, T2)
Ground Lug	#12–20
Neutral Bar	#4–14 AWG
Ground Fault or Arc Fault Circuit Breaker	QPF or QAF Siemens
Withstand Rating Main Bus (Amps)	10,000
Meets NEC Wire Bending Space	Yes
UL Listed and CSA	Yes
Weight: Without Whips With Whips	20 lbs (9.1 kg) 39 (17.7 kg)
Operating Temperature	–20°F to 140°F (-29°C to 60°C)

Transfer Switch Data Decal

A data decal is permanently affixed to the transfer switch enclosure. Use this transfer switch only with the specific limits shown on the data decal and on other decals and labels that may be affixed to the switch. This will prevent damage to equipment and property.

When requesting information or ordering parts for this equipment, make sure to include all information from the data decal.

For future reference, record the Model and Serial numbers in the space provided on the front cover of this manual.



001482

Figure 2-1. Panelboard With Operator

Transfer Switch Enclosure

The standard switch enclosure is a National Electrical Manufacturer's Association (NEMA) UL Type 1.

Safe Use of Transfer Switch



WARNING

Consult Manual. Read and understand manual completely before using product. Failure to completely understand manual and product could result in death or serious injury. (000100a)

Before installing, operating or servicing this equipment, read *Introduction and Safety* carefully. Comply strictly with all information presented in *Introduction and Safety* to prevent accidents and/or damage to the equipment. The manufacturer recommends that a copy of *Introduction and Safety* be posted near the transfer switch. Also, be sure to read all instructions and information found on tags, labels and decals affixed to the equipment.

Two publications that outline the safe use of transfer switches are the following:

- NFPA 70; National Electrical Code
- NFPA 70E: Standard for Electrical Safety in the Workplace
- UL 1008: Standard for Safety—Automatic Transfer Switches
- UL 97: Standard for Safety—Panelboard

NOTE: It is essential to use the latest version of any standard to verify correct and current information.

Section 3: Installation

Introduction

This equipment has been wired and tested at the factory. Installing the switch includes the following procedures:

- Mounting the enclosure.
- Connecting power source and load leads.
- Connecting the generator start and sensing circuit.
- Testing functions.

Mounting

Mounting dimensions for the NEMA Type 1 Transfer Switch enclosure are in this manual. Enclosures are typically wall-mounted. See [Drawings and Diagrams](#).



⚠ DANGER

Electrocution, equipment and property damage. Handle transfer switches carefully when installing. Never install a damaged transfer switch. Doing so could result in death or serious injury, equipment and property damage. (000195)

⚠ DANGER

Equipment malfunction. Installing a dirty or damaged transfer switch will cause equipment malfunction and will result in death or serious injury. (000119)

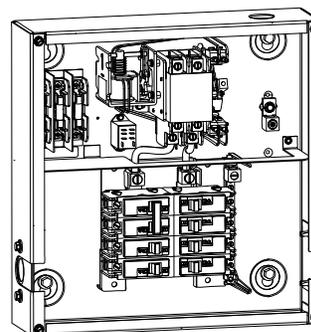
Protect the switch against impact at all times, and against construction grit and metal chips.

1. Locate automatic transfer switch with built-in emergency load center in close proximity to the main distribution panel. The transfer switch can be located to the left or right of the main distribution panel. One (1) foot (0.3 m) is the suggested distance.

NOTE: The transfer switch may be located a different distance from the main panel depending on available mounting area. Using the two (2) foot (0.61 m) conduit connected straight across to the main panel is another option. Always adhere to local electrical codes during installation.

2. Hold transfer switch against the mounting surface. Level the transfer switch and mark the mounting holes.
3. Drill the appropriate size pilot holes.
4. Mount transfer switch with built-in load center to mounting surface with appropriate fasteners.

NOTE: See [Figure 3-1](#). Transfer switch MUST be mounted vertically as shown.



001483

Figure 3-1. Mount Transfer Switch

5. Switch service main circuit breaker to the OFF (OPEN) position prior to removal of cover or removal of any wiring of the main electrical distribution panel. The wires connected to the service main circuit breaker remain LIVE or HOT. Avoid contact with these wires and the service main circuit breaker connection lugs.

NOTE: This switch may be equipped with 2 foot (0.67 m) or 30 foot (9.1 m) whips. If not provided, size conductors and conduits according to NEC codes.

Connecting Power Source and Load Lines



⚠ DANGER

Electrocution. Only authorized personnel should access transfer switch interior. Transfer switch doors should be kept closed and locked. Failure to do so will result in death or serious injury. (000213)



⚠ DANGER

Electrocution. Turn utility and emergency power supplies to OFF before connecting power source and load lines. Failure to do so will result in death or serious injury. (000116)

⚠ WARNING

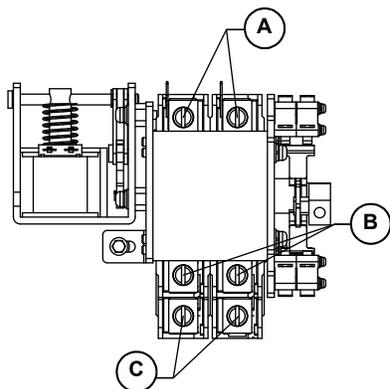
Only a trained and licensed electrician should perform wiring and connections to unit. Failure to follow proper installation requirements could result in death, serious injury, and damage to equipment or property. (000155)

Installation and interconnection diagrams are provided in this manual.

NOTE: All installations must comply with national, state and local codes. It is the responsibility of the installer to perform an installation that will pass the final electrical inspection.

2-Pole Mechanism

See **Figure 3-2**. These switches are used with a single-phase system when the single-phase NEUTRAL line is to be connected to a Neutral Lug and is not to be switched.



001488

Figure 3-2. Typical 2-Pole Transfer Mechanism

A.	Utility Lugs (N1 & N2)
B.	Generator Lugs (E1 & E2)
C.	Load Lugs (T1 & T2)

Solderless, screw-type terminal lugs are standard.

Switch Rating	Wire Range	Conductor Tightening Torque
50A	1/0–14 AWG	50 in.lbs. (5.65 Nm)

Conductor sizes must be adequate to handle the maximum current to which they will be subjected, based on the 167° F (75°C) column of tables, charts, etc. used to size conductors. The installation must comply fully with all applicable codes, standards and regulations.

Before connecting wiring cables to terminals, remove any surface oxides from the cable ends with a wire brush. All power cables should enter the switch next to transfer mechanism terminals.

NOTE: If aluminum conductors are used, apply corrosion inhibitor to conductors. After tightening terminal lugs, carefully wipe away any excess corrosion inhibitor.

Tighten terminal lugs to the torque values as noted on the decal located on the inside of the door. After tightening terminal lugs, carefully wipe away any excess corrosion inhibitor.

CAUTION

Equipment damage. Verify all conductors are tightened to the factory specified torque value. Failure to do so could result in damage to the switch base. (000120)

Connect power source and load conductors to clearly marked terminal lugs on transfer mechanism as follows:

1. Connect utility (normal) power source cables to utility service disconnect circuit breaker.
2. Connect the generator (standby) source power cables to transfer switch terminals E1, E2., and E3
3. Connect customer LOAD leads to switch terminals T1 and T2.

Conductors must be properly supported, of approved insulative qualities, protected by approved conduit, and of the correct wire gauge size in accordance with applicable codes.

Be sure to maintain proper electrical clearance between live metal parts and grounded metal. Allow at least one-half inch (13 mm) for 100-400 amp circuits.

Connecting Start Circuit Wires

Control system interconnections (Electrical Data section) consist of UTILITY 1 (N1), UTILITY 2 (N2) and LOAD (T1), and leads 23 and 194. Recommended wire gauge sizes for this wiring depends on the length of the wire, as recommended in the following chart:

Maximum Wire Length	Recommended Wire Size
1–115 ft (1–35 m)	No. 18 AWG
116–185 ft (36–56 m)	No. 16 AWG
186–295 ft (57–89 m)	No. 14 AWG
296–460 ft (90–140 m)	No. 12 AWG

Exception: Conductors of AC and DC circuits, rated 1000 volts nominal or less, shall be permitted to occupy the same equipment, cable, or conduit. All conductors shall have an insulation rating equal to at least the maximum circuit voltage applied to any conductor within the equipment, cable, or conduit. See NEC 300.3(C)(1).

Circuit Breaker Wiring

NOTE: Balance must be maintained when moving circuit locations from main electrical distribution panel to emergency load center. Circuit breaker positions alternate buss bars vertically. Circuits sharing a neutral wire should either be moved together to adjacent positions in emergency load center or not moved. If unsure of the proper procedure or if the installation differs from that described in this guide, consult a licensed professional at this time.

1. Remove the main electrical distribution panel cover.
2. Remove appropriate size knockout from the right side of the main panel. (If provided, a two foot (0.67 m) flexible conduit is pre-wired from the transfer switch with built-in load center).
3. Remove threaded lock nut from conduit coupling. Feed all wires through knockout into main panel. Slip lock nut over wires and tighten securely onto conduit coupling.

NOTE: Circuits to be moved must be protected by same size breaker. For example, a 15 amp 120 volt circuit in emergency load center will replace a 15 amp 120 volt circuit in main electrical distribution panel.

4. In the main panel, remove the black (hot) wire from the circuit breaker that protects a circuit to be powered in the event of a power failure. Wire nut the black wire to the matching circuit lead wire from the emergency circuit breaker in the load center in the transfer switch. (All circuit wires are color coded and labeled for easy identification). UL listed wire locknuts are included in installation kit.
5. Trace each black (hot) wire connected and wire nut the white (neutral) wire from the same Romex cable (circuit) to the matching circuit number on the white (neutral) wire from the emergency load center. Repeat for each circuit.
6. Repeat this process with the remaining circuits to be powered by the generator.

NOTE: Both grounded and ungrounded conductors must be moved to the emergency panel and connected to the new wiring from the emergency panel using supplied wire nuts.

7. Install the 50 amp double pole breaker; 7 kW (purchased or supplied separately), into main electrical distribution panel. This circuit breaker must be compatible with the main electrical distribution panel. It may be necessary to reposition remaining circuit breakers or remove circuit breakers that have been disconnected to accommodate the insertion of the 50 amp double pole circuit breaker.
8. Connect white wire to the main distribution panel neutral bar.

9. Connect solid green wire to main electrical panel ground bar.
10. Connect the black and red wires to the 50 amp double pole circuit breaker.
11. Reinstall the main distribution panel cover.

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Section 4: Operation

Functional Tests and Adjustments

Following transfer switch installation and interconnection, inspect the entire installation carefully. A competent, qualified electrician should inspect it. The installation must comply strictly with all applicable codes, standards, and regulations. When absolutely certain the installation is proper and correct, complete a functional test of the system.



Equipment damage. Perform functional tests in the exact order they are presented in the manual. Failure to do so could result in equipment damage.

(000121)

IMPORTANT: Before proceeding with functional tests, read and make sure all instructions and information in this section is understood. Also read the information and instructions of labels and decals affixed to the switch. Note any options or accessories that might be installed and review their operation.

Manual Operation



Electrocution. Do not manually transfer under load. Disconnect transfer switch from all power sources prior to manual transfer. Failure to do so will result in death or serious injury, and equipment damage.

(000132)

See **Figure 4-1**. A manual transfer handle (D) is shipped with the transfer switch. Manual operation must be checked **BEFORE** the transfer switch is operated electrically. To check manual operation, proceed as follows:

1. Verify the generator is in the OFF mode.
2. Turn OFF or OPEN both UTILITY and EMERGENCY power supplies to the transfer switch, with whatever means provided (such as the main line circuit breakers).
3. Note position of transfer mechanism main contacts by observing the movable contact carrier arm.
 - Manual operation handle towards the top of switch mechanism—LOAD terminals (T1, T2) are connected to STANDBY terminals (E1, E2).
 - Manual operation handle towards the bottom of switch mechanism—LOAD terminals (T1, T2) are connected to UTILITY terminals (N1, N2).

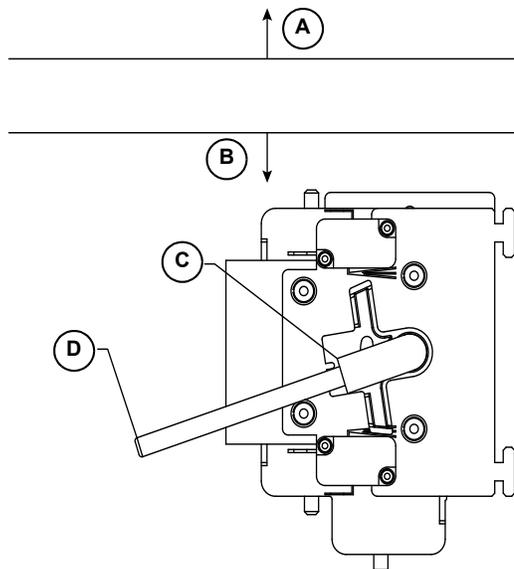


Equipment damage. Do not use excessive force while manually operating the transfer switch. Doing so could result in equipment damage.

(000122)

Close to Normal Source Side

See **Figure 4-1**. Before proceeding, verify the position of the switch by observing the position of the manual transfer handle (D).



001484

Figure 4-1. Actuating Transfer Switch

A.	Load connected to standby power source
B.	Load connected to utility power source
C.	Transfer switch operating lever
D.	Manual transfer handle

If the handle is down, the contacts are closed in the normal position. No further action is required. If the handle is UP, proceed.

With the handle inserted into the actuating shaft, move handle DOWN. Be sure to hold on to the handle as it will move quickly after the center of travel.

Close to Emergency Source Side

See **Figure 4-1**. Before proceeding, verify the position of the switch by observing the position of the manual transfer handle (D).

If the handle is UP, the contacts are closed in the EMERGENCY (Standby) position. No further action is required. If the handle is down, proceed.

With the handle inserted into the actuating shaft, move the handle UP. Be sure to hold on to the handle as it will move quickly after the center of travel.

Return to Normal Source Side

Manually actuate switch to return manual operating handle to the DOWN position.

Voltage Checks

Utility Voltage Checks



⚠ DANGER

Electrocution. High voltage is present at transfer switch and terminals. Contact with live terminals will result in death or serious injury.

(000129)



⚠ DANGER

Electrocution. Turn utility supply OFF before working on utility connections of the transfer switch. Failure to do so will result in death or serious injury.

(000123)

1. Turn ON the UTILITY power supply to the transfer switch with whatever means provided (such as the UTILITY main line circuit breaker).
2. With an accurate AC voltmeter, check for correct voltage. Measure across ATS terminal lugs N1 and N2; N1 to NEUTRAL and N2 to NEUTRAL.
3. When certain that UTILITY supply voltage is correct and compatible with transfer switch ratings, turn OFF the UTILITY supply to the transfer switch.

Generator Voltage Checks



⚠ DANGER

Electrocution. High voltage is present at transfer switch and terminals. Contact with live terminals will result in death or serious injury.

(000129)

1. On the generator panel, select the MANUAL mode of operation. The generator should crank and start.
2. Let the generator stabilize and warm up at no-load for at least five minutes.
3. Set the generator main circuit breaker (CB1) to ON or CLOSED.
4. With an accurate AC voltmeter and frequency meter, check the no-load, voltage and frequency. Measure across ATS terminal lugs E1 to E2; E1 to NEUTRAL and E2 to NEUTRAL.

Frequency	60–62 Hz
Terminals E1 to E2	240–246 VAC
Terminals E1 to NEUTRAL	120–123 VAC
Terminals E2 to NEUTRAL	120–123 VAC

5. When certain that generator supply voltage is correct and compatible with transfer switch ratings, turn OFF the generator supply to the transfer switch.
6. Set the generator main circuit breaker (CB1) to OFF or OPEN.
7. On the generator panel, select the OFF mode to shut down the generator.

NOTE: Do NOT proceed until generator AC output voltage and frequency are correct and within stated limits. If the no-load voltage is correct but no-load frequency is incorrect, the engine governed speed may require adjustment. If no-load frequency is correct but voltage is not, the voltage regulator may require adjustment.

Generator Tests Under Load

1. Turn OFF the utility power supply to the transfer switch with whatever means provided (such as the utility main line circuit breaker).
2. Set the generator main circuit breaker to OFF or OPEN.
3. Manually actuate the transfer switch main contacts to the emergency (Standby) position. See [Manual Operation](#). To start the generator, select the MANUAL mode of operation. When engine starts, let it stabilize for a few minutes.
4. Set the generator main circuit breaker to ON or CLOSED. The generator now powers all LOAD circuits. Check generator operation under load as follows:
 - Turn on electrical loads to the full rated wattage/ amperage capacity of the generator. DO NOT OVERLOAD.
 - With maximum rated load applied, check voltage and frequency across transfer switch terminals E1 and E2. Voltage should be greater than 230 volts (240 VAC system); frequency should be greater than 59 Hz.
 - Let the generator run under rated load for at least 30 minutes. With unit running, listen for unusual noises, vibration, overheating, etc., that might indicate a problem.
5. When checkout under load is complete, set main circuit breaker of the generator to the OFF or OPEN position.
6. Let the generator run at no-load for several minutes. Then, shut down by selecting the OFF mode.
7. Move the main switch contacts back to UTILITY.

NOTE: See [Manual Operation](#). Handle and operating lever of transfer switch should be in down position.

8. Turn on the utility power supply to transfer switch, using whatever means provided (such as a utility main line circuit breaker). The utility power source now powers the loads.
9. The system is now set for fully automatic operation.

Checking Automatic Operation

To check the system for proper automatic operation, proceed as follows:

1. Verify generator is in OFF mode.
2. Install front cover of the transfer switch.
3. Turn the utility power supply to the transfer switch ON, using the utility main line circuit breaker.
4. Set the generator main circuit breaker to ON.
5. On the generator panel, select AUTO. The system is now ready for automatic operation.
6. Turn utility power supply to the transfer switch OFF.

With the generator ready for automatic operation, the engine should crank and start when the utility source power is turned OFF after a ten second delay (factory default setting). After starting, the transfer switch should connect load circuits to the standby side after a five (5) second delay. Let the system operate through its entire automatic sequence of operation.

Shutting Generator Down While Under Load

Important! To turn the generator off during utility outages to perform maintenance, or conserve fuel, follow these important steps:

To turn the generator OFF (while running in AUTO and online):

1. Turn the main utility disconnect OFF.
2. Turn the main line circuit breaker (MLCB) on the generator to OFF (OPEN).
3. Let the generator run at no-load several minutes.
4. Turn the generator OFF.

To turn the generator back ON:

1. Put the generator back into AUTO and allow to start and warm-up for a few minutes.
2. Set the MLCB on the generator to ON.

The system will now be operating in its automatic mode. The main utility disconnect can be turned ON (CLOSED).

NOTE: To shut the unit off, this complete process must be repeated.

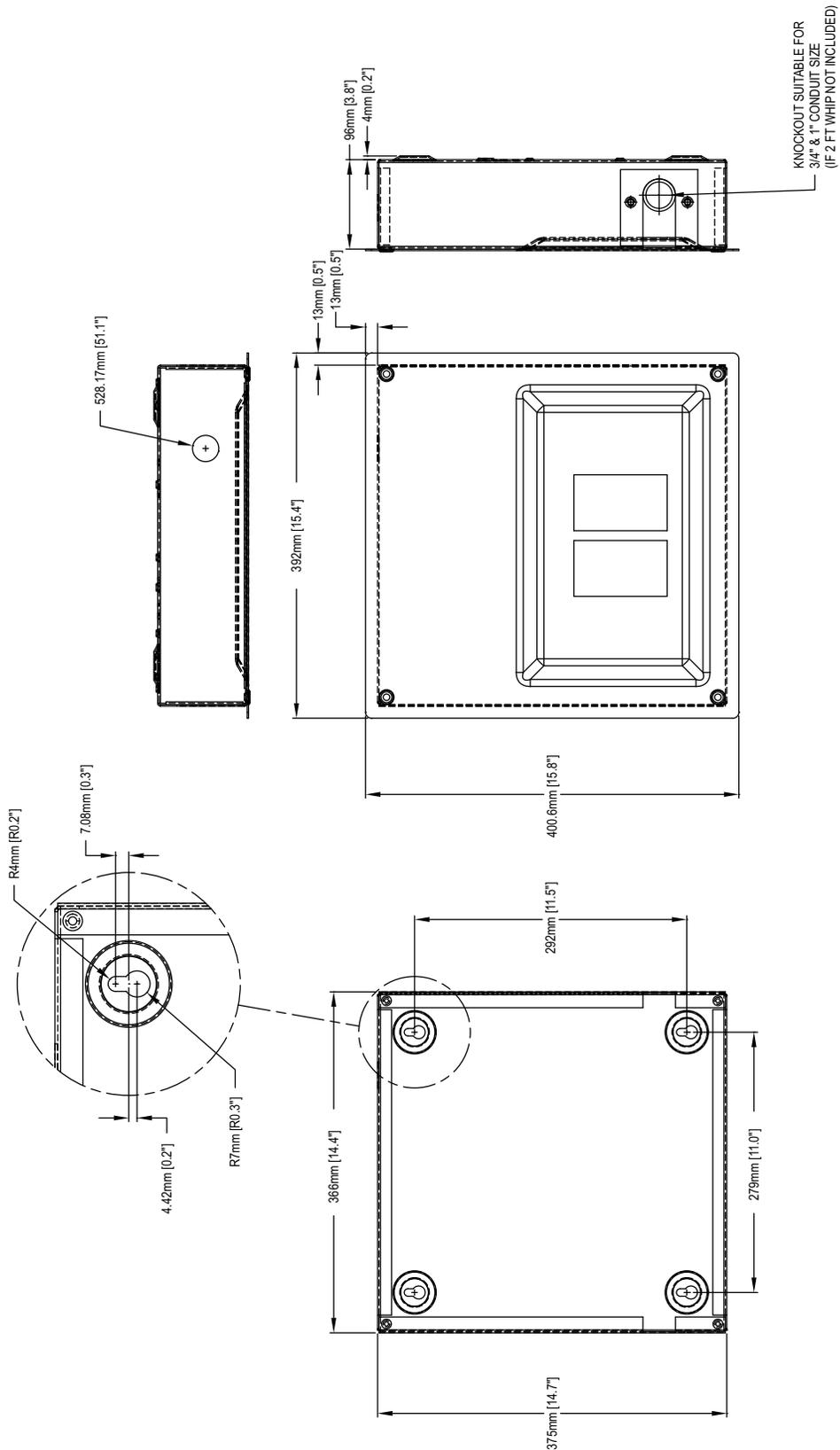
Installation Summary

1. Verify the installation has been properly performed as outlined by the manufacturer and that it meets all applicable laws and codes.
2. Verify proper operation of the system as outlined in the appropriate Installation and Owner's Manuals.
3. Educate the end user on the proper operation, maintenance and service call procedures.

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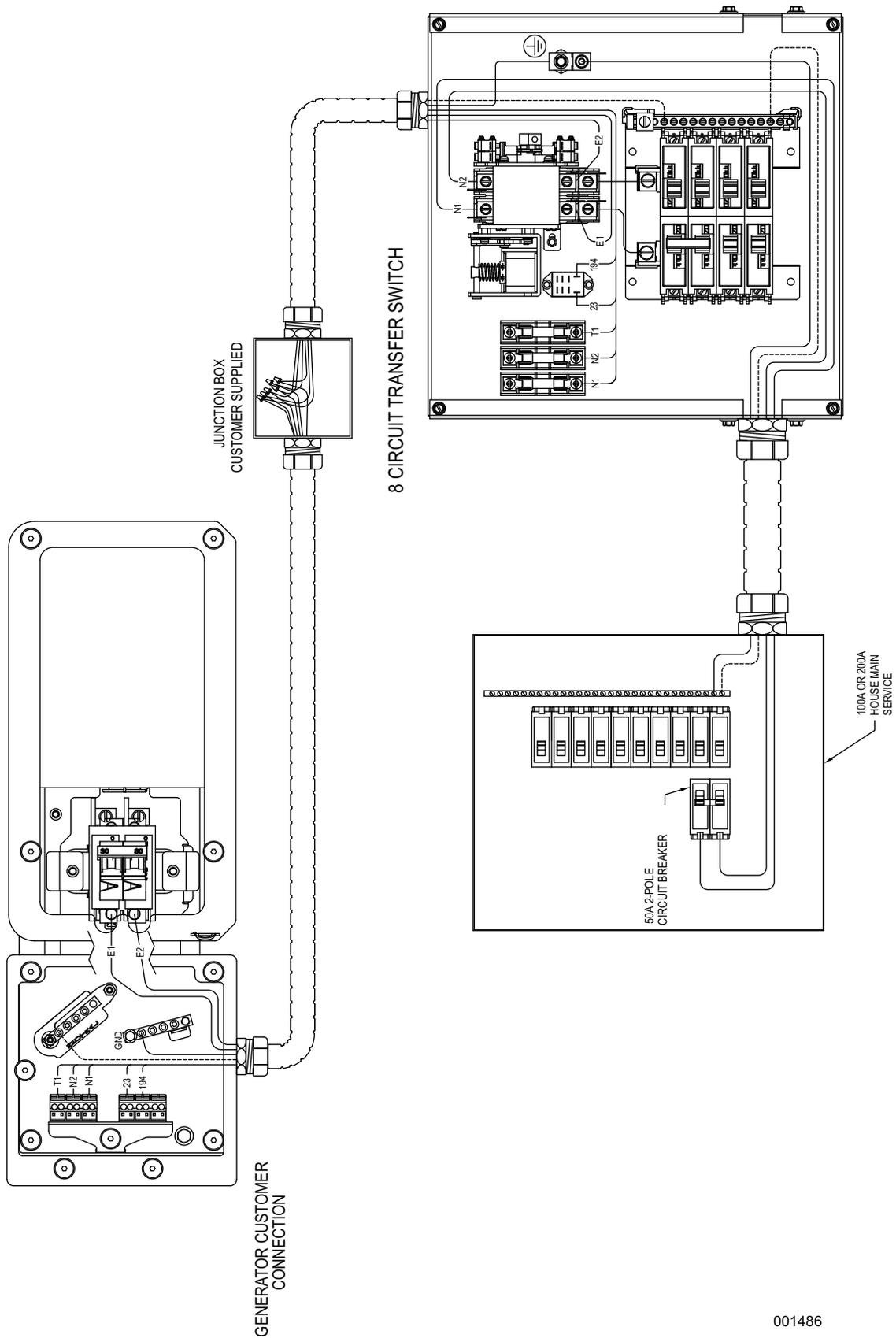
Section 5 Drawings and Diagrams

Installation Diagram (Drawing 0K8843-A)



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Interconnection Drawing (Drawing 0K8844-B)



001486

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Generac Power Systems, Inc.
S45 W29290 Hwy. 59
Waukesha, WI 53189
1-888-GENERAC (1-888-436-3722)
generac.com