



JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: Gross Power
 Application: Generator (60 Hz)
 Target: 150 kWe Standby Market

PowerTech E™ 6.8L Engine
 Model: **6068HF285**

216 hp (161 kW) Prime
237 hp (177 kW) Standby

[See Option Code Tables]

| Nominal Engine Power @ 1800 RPM | | | |
|---------------------------------|-----|---------|-----|
| Prime | | Standby | |
| HP | kW | HP | kW |
| 216 | 161 | 237 | 177 |

| Generator Efficiency % | Fan Power (6% of Standby) | | Power Factor | Prime Rating ² | | Standby Rating _{1,2} | | ISO 8528 G2 Block Load Capability |
|------------------------|---------------------------|-----|--------------|---------------------------|---------|-------------------------------|---------|-----------------------------------|
| | hp | kW | | kWe | kVA | kWe | kVA | |
| 88-92 | 13.1 | 9.8 | 0.8 | 133-139 | 166-174 | 147-154 | 184-193 | 100% |

Note 1: Based on nominal engine power.
 Note 2: kWe / kVA rating assumes 90% efficiency. "Generator Efficiency %" will vary.

STANDARD CONDITIONS

Air Intake Restriction 12 in.H₂O (3 kPa)
 Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

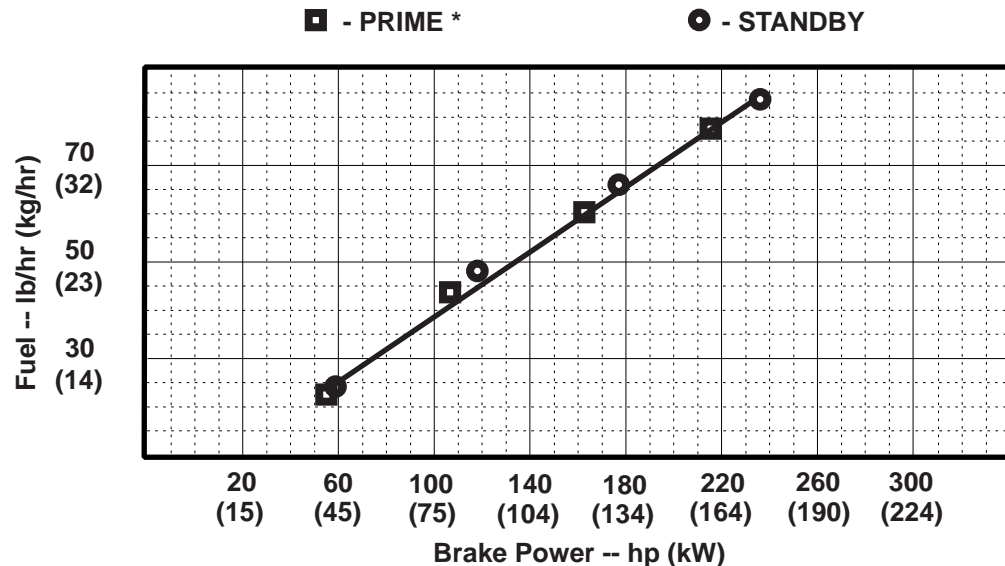
Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:

- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometer
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.



Notes:

All OEM Gen Set Engine Applications must be pre-screened for torsional vibration compatibility with the respective alternator end hardware.

OEM Engine Application Engineering will perform this computer-based analysis work upon request.

Tier-3 Emission Certifications:

Certified by:

CARB; EPA

Ref: Engine Emission Label

Vincent...
 22 June '07

* Revised Data

Curve 6068HF2851800237 Sheet 1 of 2
 June 2007

Engine Installation Criteria

General Data

Model 6068HF285
 Number of Cylinders 6
 Bore and Stroke--in. (mm)..... 4.19 x 5.00 (106 x 127)
 Displacement--in.³ (L)415 (6.8)
 Compression Ratio 19.0:1
 Valves per Cylinder--Intake/Exhaust 2 / 2
 Firing Order 1-5-3-6-2-4
 Combustion System Unit Injection
 Engine Type In-line, 4-Cycle
 Aspiration Turbocharged
 Charge Air Cooling System..... Air-to-Air
 Engine Crankcase Vent System Open

Physical Data

Length--in. (mm)44.2 (1123)
 Width--in. (mm)25.9 (657)
 Height--in. (mm)40.8 (1036)
 Weight, with oil--lb (kg).....1340 (608)
 (Includes flywheel hsg., flywheel & electrics)
 Center of Gravity Location (Estimated based on Tier 2)
 From Rear Face of Block (X-axis)--in. (mm) ..14.5 (369)
 Right of Crankshaft (Y-axis)--in. (mm)0.1 (3)
 Above Crankshaft (Z-axis)--in. (mm)6.1 (154)
 Max. Allow. Static Bending Moment at Rear
 Face of Flywhl Hsg w/ 5-G Load--lb-ft (N•m) ..600 (814)
 Thrust Bearing Load Limit --lb (N) Forward Rearward
 Intermittent.....899 (4000)450 (2000)
 Continuous495 (2200)225 (1000)
 Max. Front of Crank. Torsional Vibration--DDA 0.25
 Max. Continuous Damper Temp--°F (°C)180 (82)

Electrical System

12 Volt 24 Volt

Min. Battery Capacity (CCA)--amp..... 800 570
 Max. Allow. Start. Circ't Resist.--Ohm .. 0.0012 0.002
 Starter Rolling Current:
 At 32 °F (0 °C)--amp920 600
 At -22 °F (-30 °C)--amp 1300 700
 Min. Volts at ECU while Cranking--volts.....6 10
 Max. ECU Temperature--°F (°C)221 (105)
 Max. Harness Temperature--°F (°C)248 (120)
 Maximum Voltage From Engine Crankshaft/
 Generator Shaft to Ground--VAC 0.15 0.15

Air System

Prime Standby

Max. Allowable Temp Rise--Ambient Air to
 Engine Inlet--°F (°C)..... 15 (8)
 Maximum Air Intake Restriction
 Dirty Air Cleaner--in.H₂O (kPa)25 (6.25)
 Clean Air Cleaner--in.H₂O (kPa)15 (3.75)
 Engine Air Flow--ft³/min (m³/min) .. 427 (12.1)* 448 (12.7)*
 Air Cleaner Efficiency--% 99.9

Charge Air Cooling System

Prime Standby

Air/Air Exchanger Heat Rejection--
 BTU/min (kW) 1508(26.5) ..1708(30.0)*
 Compress. Dischrg. Temp.(Rated)
 @ 77 °F (25°C) Amb. Air--°F (°C) 346(175) ...362(183)*
 Press. Drop, thru CAC--in.H₂O (kPa)
 Max. 52 (13)
 Min. None*
 Intake Manifold Pressure--psi (kPa) . 24 (164)*26 (178)*
 CAC Out Temp @ 77°F (25°C) Amb.--°F (°C)
 Max. 140 (60)
 Min. 118 (48)
 CAC Out Temp @ any Ambient--°F (°C)
 Max. 190 (88)

Cooling System

Prime Standby

Engine Heat Reject.--BTU/min (kW)..... 5009(88)5407 (95)*
 Coolant Flow--gal/min (L/min)48(180) 48(180)
 Thermostat Start to Open--°F (°C) 180 (82)
 Thermostat Fully Open--°F (°C) 203 (95)
 Engine Coolant Capacity--qt (L) 13 (11.9)
 Min. Pressure Cap--psi (kPa) 14.5 (100)
 Max. Top Tank Temp--°F (°C) 230 (110)
 Min. Coolant Fill Rate--gal/min (L/min) 3 (11)
 Min. Air-to-Boil Temperature--°F (°C) 117 (47)
 Min. Pump Inlet Pressure--psi (kPa) 4.4 (30)

Exhaust System

Prime Standby

Exhaust Flow--ft³/min (m³/min)1104 (31.3) .. 1158(32.8)*
 Exhaust Temperature--°F (°C) 981 (527) 981 (527)*
 Max. Exhaust Restriction---in. H₂O (kPa) 30 (7.5)
 Min. Exhaust Restriction---in. H₂O (kPa) None
 Max. Bend. Moment, Turbo Out.--lb-ft (N•m) 5.2 (7.0)
 Max. Shear on Turbo Outlet--lb (kg) 24 (11)

Fuel System

Prime Standby

ECU Description L16 Controller
 Fuel Injection Pump Denso HP3
 Governor Type Electronic
 Total Fuel Flow--lb/hr (kg/hr) 187(84.7)201(91.3)*
 Fuel Consumption--lb/hr (kg/hr)78(35.3) 84 (38.1)*
 Max. Fuel Inlet Temp.--°F (°C) 176 (80)
 Fuel Temp. Rise, Inlt to Retr--°F (°C)73.1(41)72(40)*
 Max. Fuel Inlet Restriction--in. H₂O (kPa) 80 (20)
 Max. Fuel Inlet Pressure--in. H₂O (kPa) NA (NA)
 Max. Fuel Return Pressure--in. H₂O (kPa) 80 (20)

Lubrication System

Prime Standby

Oil Press. at Rated Speed--psi (kPa)..... 44 (300)
 Min.Oil Pressure--psi (kPa)..... 15 (105)
 Max. Oil Carryover in Blow-by--lb/hr (g/hr) 0.002 (1.0)
 Max. Airflow in Blow-by--gal/min (l/min)..... 34 (130)
 Max. Crankcase Pressure--in. H₂O (kPa)..... 2 (0.5)

Performance Data

Prime Standby

Rated Power--hp (kW) 216 (161) 237 (177)
 Rated Speed--rpm 1800 1800
 Low Idle Speed--rpm 11501150
 Rated Torque--lb-ft (N•m)..... 1151 (849)* ...1266 (934)*
 BMEP--psi (kPa)228 (1569)* ...250 (1726)*
 Friction Power
 @ Rated Speed--hp (kW) 23 (17) 23 (17)
 Altitude Capability--ft (m) 10,000(3050) ...10,000(3050)
 Ratio--Air : Fuel..... 24* : 1 23* : 1
 Smoke @ Rated Speed--Bosch No. 0.85* 0.97*
 Noise--dB(A) @ 1 m 89.8* 90.0*

Fuel Consumption -- lb/hr (kg/h)

Prime Standby

25 % Power22.5 (10.2) 24.3 (11.0)
 50 % Power44.1 (20.0)48.9 (22.2)*
 75 % Power60.2 (27.3)66.6 (30.2)*
 100 % Power77.6 (35.2) 83.8 (38.0)

All values at rated speed and power with standard options unless otherwise noted.

* Revised Data

Curve 6068HF2851800237 Sheet 2 of 2
 June 2007